

Groves Incorporated

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ASSEMBLY INSTRUCTIONS FOR DT2560 FABRICATION TABLE

When you receive your shipments, compare number of pieces received with your packing list.

1. Lay out base frame.
2. Turn the base upside down, so that the caster plates are facing up. Attach all four casters and foot locks with 3/8"x 7/8" hex bolts and 3/8" flange nuts. The casters should be attached on the outermost corners, and the foot locks on the innermost plates. Be sure to attach the casters with the horizontal flat foot pad oriented to the outside (see pictures below).
3. With the help of another person, flip the base frame back over onto the casters.
4. Attach the legs of the table using bolts, washers, lock washers and nuts from hardware pack provided. NOTE: The cross brace support hole is NOT centered on the leg. Measure from the end of the leg to the center of the hole; one end will be 14-1/8", the other will be 13-1/8". The side that measures 13 1/8" should be attached downward onto the base. Do not tighten bolts until you've finished assembling the table.
5. With the legs in place, set table top onto upright legs so that the legs are inside the corners of the table. Use the same hardware as on the base to attach top of table to legs. Again, do not tighten hardware at this point.
6. Attach four remaining angle cross braces using remainder of hardware. The cross braces should be installed so that the point of the V is pointing down (see pictures below).
7. Now that table is fully assembled, go back and tighten all hardware.



If you have any questions, please call us at 800-991-2120