

# *Groves Incorporated*

Manufacturers of Ready Rack and Groves Glass & Stone Storage Systems  
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## ASSEMBLY INSTRUCTIONS FOR HEAVY DUTY BACKSPLASH CART (HDBSC-8472)

When you receive your shipments, compare number of pieces received with your packing list.

1. Using 3/8" x 7/8" Bolts and 3/8" nuts, attach the casters to the base. (Be sure to attach the two swivel casters on the same end and the two rigid caster on the other end.)
2. Remove nuts, lock washers and washers from bolts on the base.
3. Place upright onto base, fitting the upright holes onto the existing base bolts. Position the upright so that the bolts from the base slide into the keyhole openings on the upright.
4. Replace the washers, lock washers, nuts and tighten all hardware.
5. With the help of an assistant, hold the middle shelf up to the upright and secure the shelf using the shelf hardware. Repeat this step for the middle shelf on the other side.
6. With the help of an assistant, hold the top shelf up to the upright and secure the shelf using the shelf hardware. Repeat this step for the top shelf on the other side.

**Safety Note:**  
***Weight capacity is 300 pounds per shelf.***

