## Groves Incorporated

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Assembly Instructions for Single Sided Truck Racks TRSS2482 and TRSS2496

- 1. Remove nuts, lock washers and washers from bolts on the base.
- 2. Place upright onto base, by positioning the upright so that the bolts from the base slide into the keyhole openings on the upright.
- 3. Replace the washers, lock washers, nuts and tighten all hardware.
- 4. For proper securing of hold-down bars, see right-hand picture below.
- 5. See picture below on left for proper safety label application.
  - A. Place a label on both ends of upright
  - B. Place a label on both sides of the upright crossbar

